



**FIGURE H 563** ADJUSTABLE STEEL YOKE PIPE ROLL

**MATERIAL :** CARBON STEEL

**FINISH :** PLAIN, PAINT, ELECTRO - GAVANIZED, HOT DIP - GAVANIZED

**CONFORMS WITH :** SPECIFICATION WW-H-171E (TYPE 44) MSS SP-69 (TYPE 43)

NOMINAL PIPE SIZE		ROD SIZE A		B	C	D	E	F	Adjustment G	Steel Size
INCH	MM.	INCH	MM.							
2 1/2	65	1/2	12.7	146	83	49	73	13	43	5 x 32
3	80	1/2	12.7	162	98	57	79	13	41	5 x 32
3 1/2	90	1/2	12.7	178	111	65	89	13	43	6 x 32
4	100	5/8	15.9	192	125	71	92	13	41	6 x 38
5	125	5/8	15.9	232	152	87	114	16	49	10 x 44
6	150	3/4	19	262	181	102	127	19	48	10 x 51
8	200	7/8	22.2	322	235	130	156	22	51	10 x 64
10	250	7/8	22.2	383	286	162	184	22	52	10 x 64
12	300	7/8	22.2	443	337	189	213	25	57	13 x 64
14	350	1	25.4	479	368	213	222	29	51	13 x 64
16	400	1	25.4	529	419	238	246	32	49	13 x 64
18	450	1 1/8	28.6	603	470	265	291	32	68	13 x 76
20	500	1 1/4	31.7	660	521	295	311	35	64	16 x 76