



FIGURE H 554 STANDARD RISER CLAMP

MATERIAL : CARBON STEEL

FINISH : PLAIN, PAINT, ELECTRO - GAVANIZED, HOT DIP - GAVANIZED, PLASTIC COATED

CONFORMS WITH : SPECIFICATION WW-H-171E (TYPE 8) MSS SP-69

NOMINAL PIPE SIZE		L	BOLT SIZE	STEEL SIZE
INCH	MM.			
1/2	15	229	3/8 x 32	4.5 x 25.4
3/4	20	235	3/8 x 32	4.5 x 25.4
1	25	243	3/8 x 32	4.5 x 25.4
1 1/4	32	254	3/8 x 38	4.5 x 25.4
1 1/2	40	262	3/8 x 38	4.5 x 25.4
2	50	273	3/8 x 38	6.3 x 25.4
2 1/2	65	286	3/8 x 38	6.3 x 25.4
3	80	303	3/8 x 38	6.3 x 25.4
3 1/2	90	314	1/2 x 44.5	6.3 x 25.4
4	100	327	1/2 x 44.5	6.3 x 25.4
5	125	356	1/2 x 51	6.3 x 38.1
6	150	383	1/2 x 51	6.3 x 38.1
8	200	438	5/8 x 63.5	9.5 x 38.1
10	250	494	5/8 x 63.5	9.5 x 50.8
12	300	551	5/8 x 76	12.7 x 50.8
14	350	597	5/8 x 76	12.7 x 50.8
16	400	651	3/4 x 76	15.9 x 63.5
18	450	702	3/4 x 76	15.9 x 63.5
20	500	762	3/4 x 89	15.9 x 63.5
24	600	851	3/4 x 89	15.9 x 63.5
30	750	1016	7/8 x 89	15.9 x 76.2